

INTERNATIONAL STANDARD

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Road vehicles — Diametral pitch starter motor pinions

Véhicules routiers — Pignons de démarreurs à diamétral pitch

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Reference number
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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 8123 was prepared by Technical Committee ISO/TC 22, *Road vehicles*.

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Road vehicles — Diametral pitch starter motor pinions

1 Scope

This International Standard specifies the diametral pitches, pressure angles, number of teeth and other tooth characteristics which are necessary to ensure interchangeability of starter motor pinions used for starter motors mounted on reciprocating internal combustion engines for road vehicles.

2 Dimensions

Detailed tooth limit dimensions and the base tangent length as the inspection value, W_2 , are given in table 1 for diametral pitch starter motor pinions.

NOTE 1 The symbols, which are in accordance with ISO 701:1976, *International gear notation — Symbols for geometrical data*, are illustrated in figure 1.

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Table 1

Dimensions in millimetres

Module, m ¹⁾	2,1167		2,54		3,1753		4,2333
Diametral pitch, P ²⁾	in ⁻¹	12		10	8		6
Pressure angle, α	°	12		20	16		20
Number of teeth, z	9	10	11	12	8	9	10
Addendum modification, coefficient, x		0,75		0,42		0,5	0,5
Tip diameter, d_a	max. min.	25,80 25,59	27,93 27,72	30,00 29,79	32,30 32,05	27,2 27,0	29,7 29,5
Root diameter, d_t	max. min.	17,70 17,27	19,50 18,98	21,60 21,08	23,75 23,23	17,4 17,1	19,9 19,6
Start of active profile, $d_{N\bar{E}}$	max.	18,7	20,76	22,84	24,9	19,2	21,6
End of active profile, $d_{N\bar{a}}$	min.	25,49	27,62	29,69	31,95	26,9	29,4
Base tangent length, W_2	max. min.	10,48 10,43		10,49 10,44	12,26 12,18	12,30 12,22	12,37 12,29

$$1) \quad m = \frac{25,4}{P} \left[\frac{\text{mm in}^{-1}}{\text{in}^{-1}} \right]$$

- 2) P is the number of teeth per inch reference diameter, in reciprocal inches.

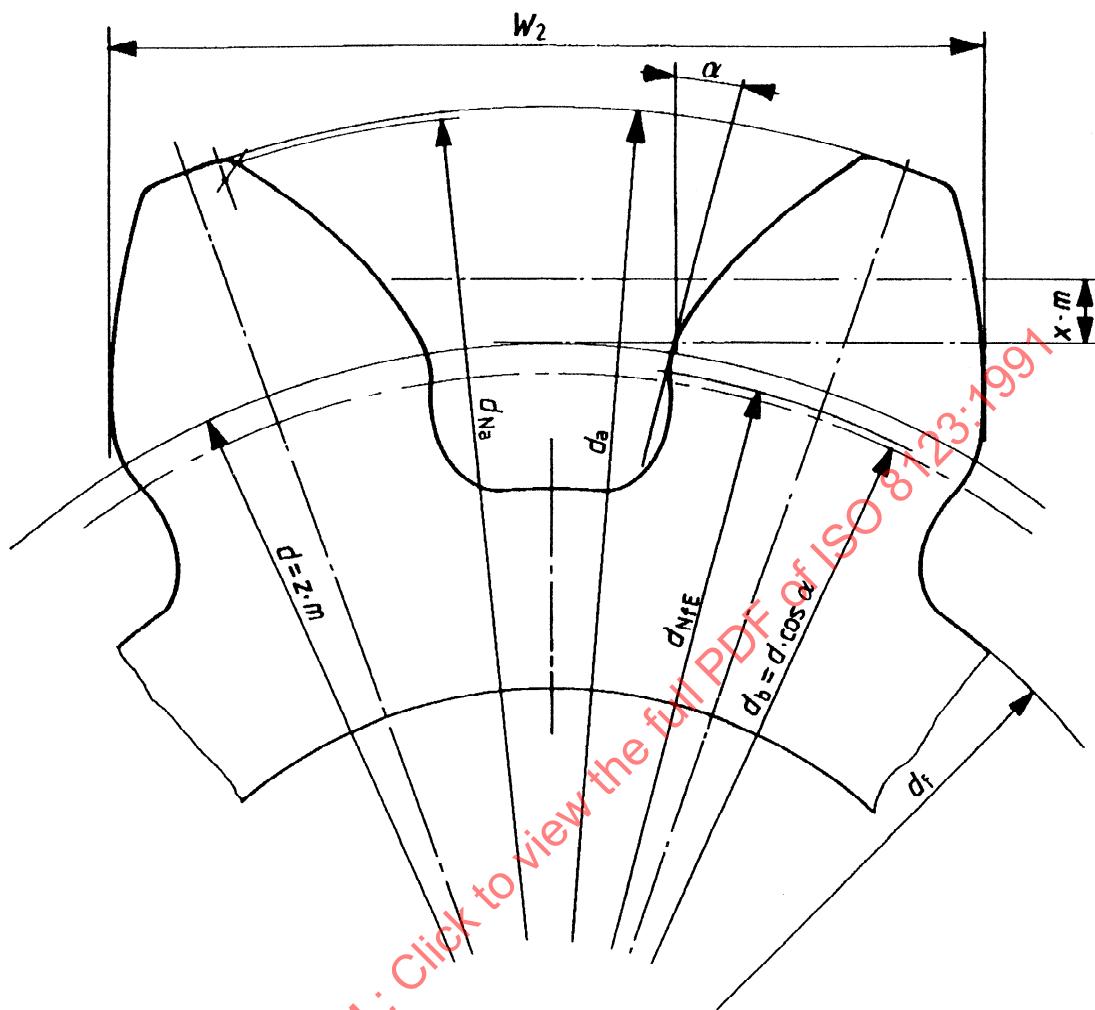


Figure 1

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