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REV.
C

AS125251™
THRU
AS125400™

FEDERAL SUPPLY CLASS
5320

RATIONALE

REDRAWN TO ASME Y14.5-2018, USAGE NOTE ADDED.

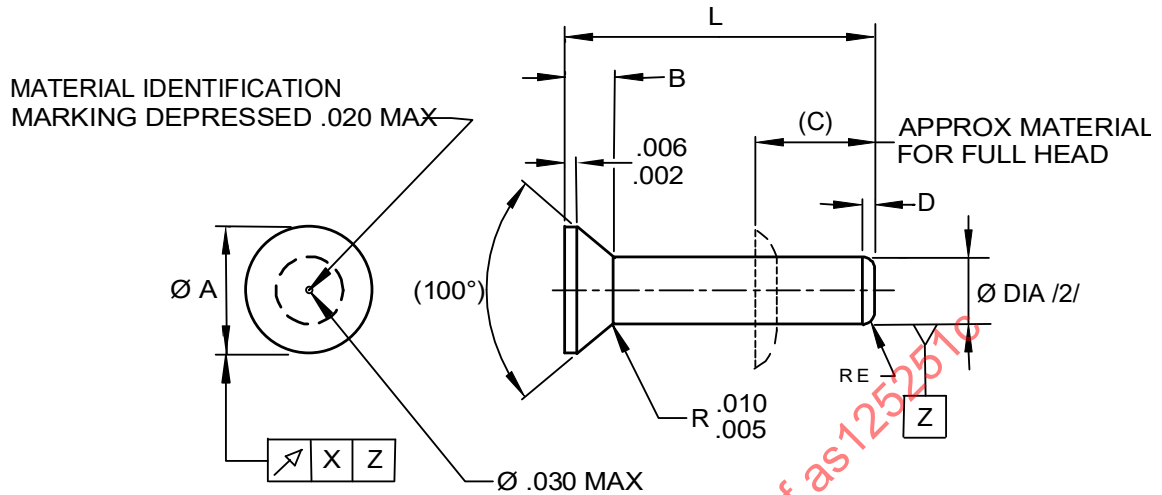


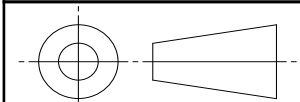
FIGURE 1 - RIVET

TABLE 1 - DIMENSIONS

NOMINAL DIAMETER REF	Ø DIAMETER	Ø A	B	C REF	D	E RAD	X
.062	.061-.065	.099-.107	.019-.023	.094	.016	.019	.010
.094	.093-.097	.164-.172	.033-.037	.141	.023	.029	.010
.125	.124-.128	.210-.218	.039-.043	.188	.031	.039	.010
.156	.155-.159	.272-.280	.052-.056	.234	.039	.049	.015
.188	.187-.191	.337-.347	.067-.071	.281	.047	.059	.015
.250	.249-.253	.460-.470	.092-.096	.375	.062	.078	.020
.312	.311-.315	.548-.558	.103-.107	.469	.078	.098	.020
.375	.374-.378	.678-.688	.131-.135	.562	.094	.117	.020

For more information on this standard, visit
<https://www.sae.org/standards/content/AS125251C/>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7222-1



AEROSPACE STANDARD

RIVET - 100 DEGREE COUNTERSUNK HEAD,
ALUMINUM ALLOY (UNS A92117)

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SHEET 1 OF 2

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